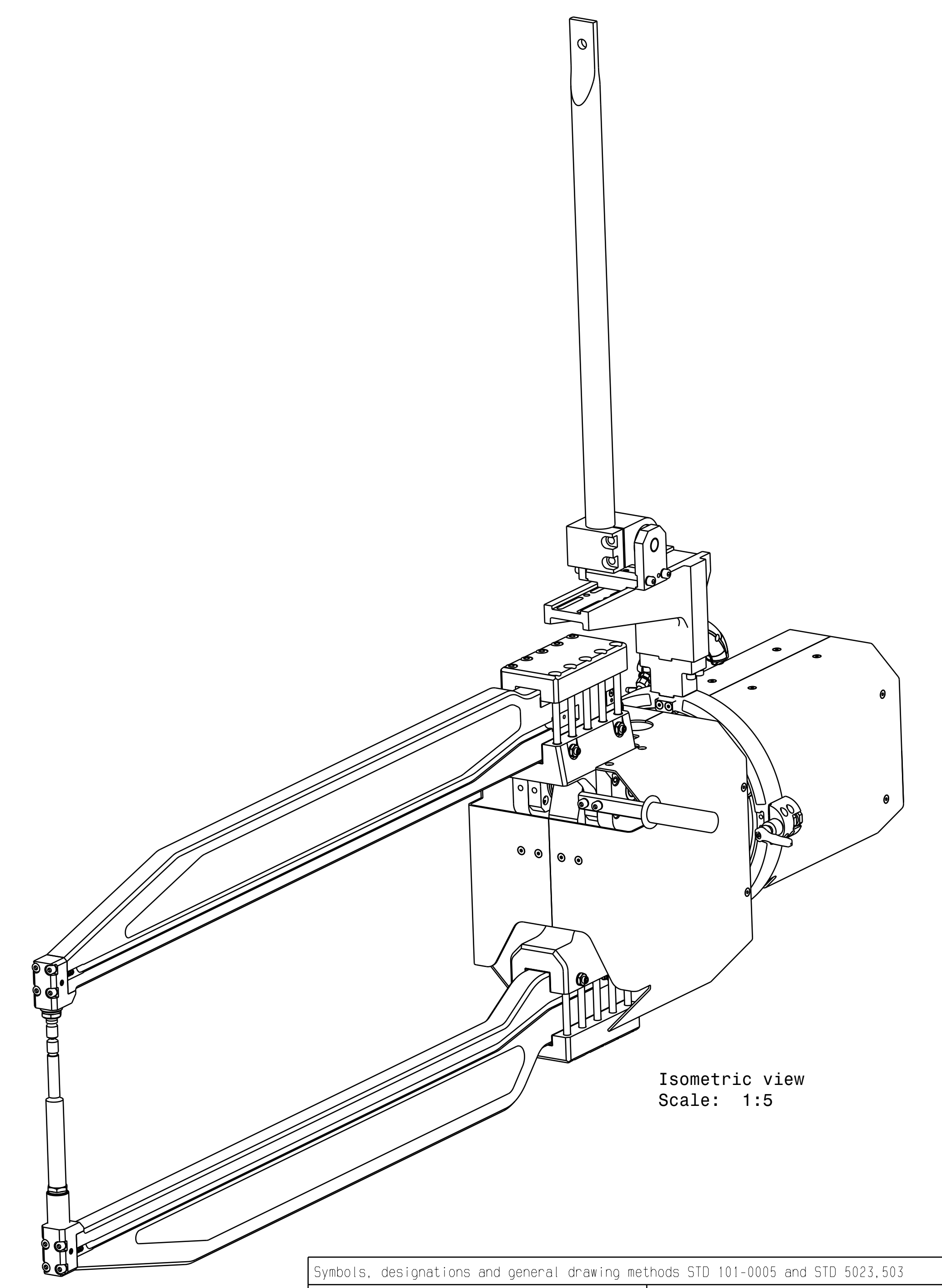
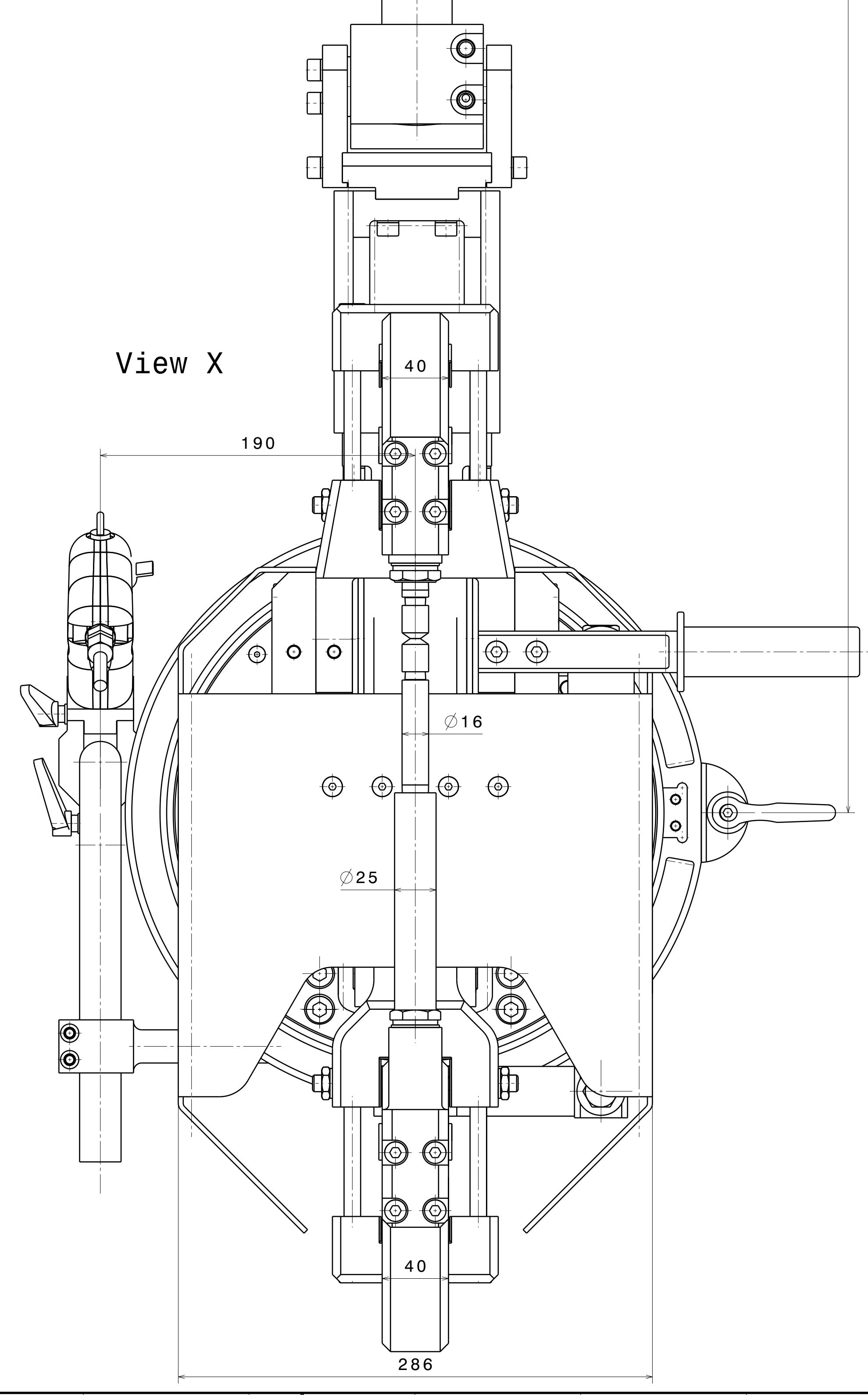
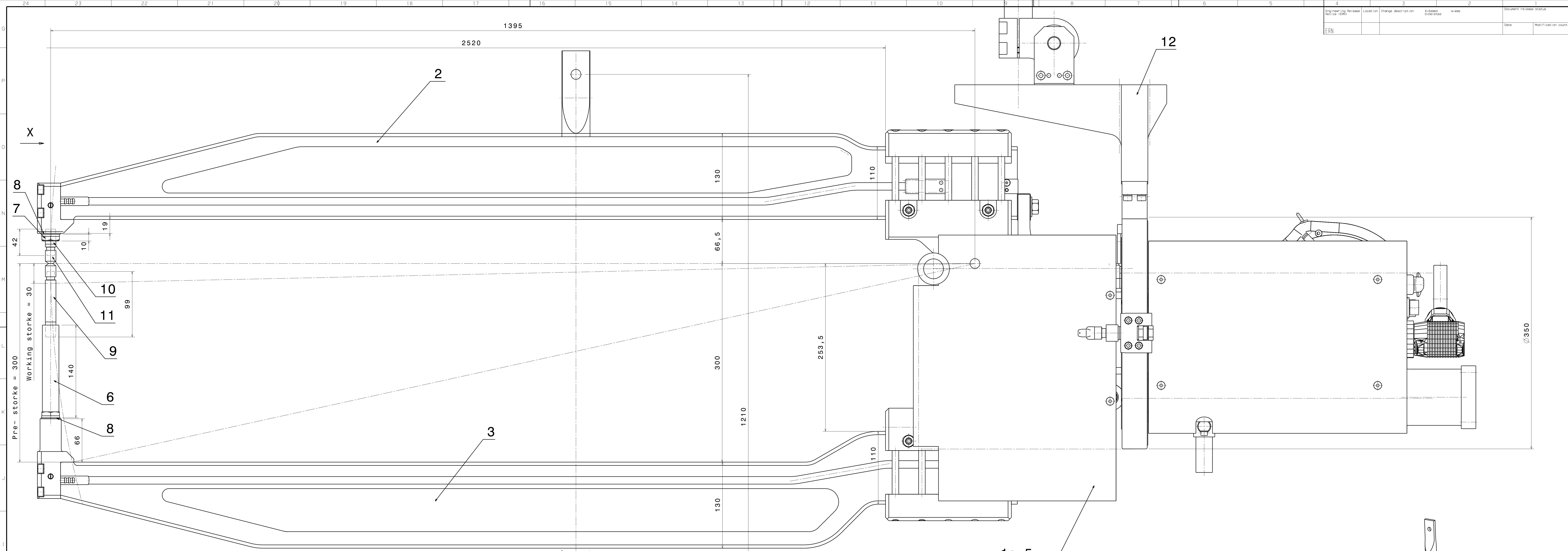


Engineering Project No.	Location	Change description	Author	Class	Document release status
ERN					



Weight 106kg  
 Transformer MF 3050  
 Cylinder force 6bar ca. 1700 daN  
 Pre-storke 35 mm  
 Working storke 40 mm  
 Electrode force 250 daN at 4,8 bar

Symbols, designations and general drawing methods STD 101-0005 and STD 5023.503					
Tolerance unless otherwise stated ISO 2768-m Sharp edges broken when function allows					
Drawn by	Date	Scale	Sheet	Title	
DRWB	12.07.08	1:2 (1:5)	1	Transformer Welding gun	
Company	Date	Project	Document type		
HELU-Service GmbH			Transformer Welding gun		
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VOLVO			Date: system Document prefix		
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			3870 00506 000 0		